

# Hoval – heating and climate technology for industrial, commercial and leisure applications.

With over 75 years' experience, Hoval is one of the leading international companies for indoor climate systems. For our customers, we develop modern, decentralised heating, cooling and ventilation solutions for large halls for a diverse range of applications.

From workshops, production halls and logistics centres to aircraft hangars, shopping centres and swimming pools – our experts can design indoor climate systems tailored to your individual requirements.

And the best part: the flexibility of our systems means they can easily be adapted to meet your changing needs in the future, giving you excellent long-term results.

As a specialist in universal systems for heating, cooling and ventilation, we assist our customers at every stage of the system lifecycle at their facility – from planning and operation right through to modernisation. In doing so, we help our customers to benefit from energy-efficient solutions and first-class air quality both today and tomorrow.



# The perfect climate in every hall.

The perfect climate and pleasant, performance-enhancing conditions for both work and well-being in halls for industrial, commercial and leisure applications. The new generation of decentralised indoor climate systems from Hoval makes it all possible.

The modular ventilation, heating and cooling systems consist of units distributed within the hall space with demand-driven control. Installed in a select number of specific locations, these systems ensure optimum climate conditions throughout the entire hall, even where different requirements are involved. The supply and extract air handling units, supply air units and recirculation units are equipped with optimised air distribution and, if desired, their own heat and cold generation system.



## Hoval indoor climate systems overcome any challenge

- Decentralised and modular
- Efficient and economical
- Clean and ecological
- Competent and reliable

## A single system – the interplay of perfectly matched products

- RoofVent® supply and extract air handling units for ventilating, heating and cooling high spaces with energy recovery
- RoofVent® RG supply and extract air handling units for heating with condensing gas boiler
- TopVent® recirculation units, the cost-effective solution for heating and cooling high spaces
- TopVent® supply air units, the cost-effective solution for heating and cooling high spaces with recirculated or mixed air
- TopVent® roof units for saving space and trouble-free operation in the hall
- TopVent® gas gas-fired recirculation or supply air units for efficient heating with recirculated or mixed air
- ProcessVent compact units for ventilating, heating and cooling production halls with highly efficient energy recovery from process air

## **Decentralised**

#### and modular.

We design our Hoval indoor climate systems as technically autonomous and energy-independent individual solutions.

Quick and easy to plan, our systems can be perfectly integrated into virtually any environment without the need for structural measures.

And if things change in the future, our solutions simply develop along with your plans. Whether converting or expanding, the modular structure of the Hoval systems allows you to adapt to new challenges with minimal expense and low investment costs.

# Maximum practicality and perfectly matched – we tailor your indoor climate system to your exact specifications

- Efficient air distribution with the integrated Air-Injector – reduced heat loss and no pressure drops in ducts
- Huge choice of units and specific designs for every application
- Completely preassembled, ready-to-connect systems for hassle-free installation, quick start-up and easy maintenance
- Compatible, open-interface components for easy connectivity to external connections and perfect integration with the building management system







# Efficient and economical.

Hoval indoor climate systems are an easy and efficient solution. The patented Hoval Air-Injector air supply and distribution system helps reduce temperature stratification in the halls. The difference between the room temperature under the roof and the outside temperature remains small and only a minimal amount of energy is lost through the roof.

The Air-Injector's powerful, efficient air distribution allows the components to cover a large operating area, meaning that only a relatively low air flow rate is required. Not only does this save on investment costs, but also on drive energy and running costs too. Potential energy savings for specific applications can quickly and easily be calculated using the Hoval calculation tool.

The ready-to-connect, pre-installed units with integrated measurement, control and regulation components also ensure cost-effective, quick and smooth system planning, installation and start-up of the systems.

## Efficient indoor climate systems are good for the environment – and your finances

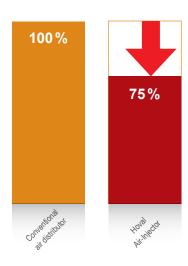
- Ideal air supply and distribution for minimum energy loss and maximum comfort
- Connection of recirculation units optimised according to requirements
- "Air-Quality" operating mode for ventilation according to requirements
- Economical night cooling with temporarily adapted reduced air volume
- 24/7 cooling and overheating protection
- Hoval energy recovery offering superior performance and even higher energy efficiency



Heating operation: The supply air is warmer and thus lighter than the room air. The vertical inflow of air ensures that the heat reaches the areas where it is needed.



Cooling operation: The inflowing air is colder than the room air and sinks. To avoid draughts, it is injected horizontally.



Compared to other systems, they often require far lower air flow rates to achieve the required and desired conditions.

### Clean

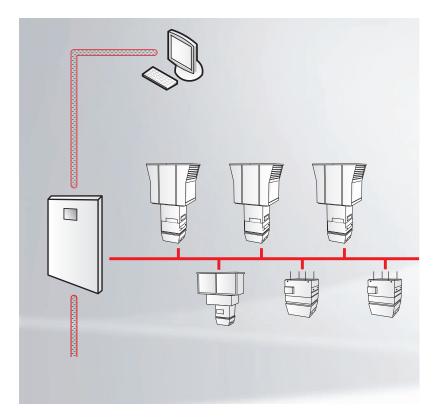
## and ecological.

Hoval indoor climate systems create a comfortable climate and always ensure fresh air. By guiding the air streams separately in the plate heat exchanger, dirt and odours from the extract air are diverted directly outside, preventing contamination of the supply air.

The individual indoor climate system units are installed on the ceiling or in the roof, distributed throughout the interior. Supply and extract air ducts are not required and there are no contaminated, difficult-to-clean pipes. Duct-free ventilation is therefore able to ensure maximum hygiene and comfort.

## Fresh air at all times – a plus for the environment and your health

- Renewable energy for heating and cooling
- Highly efficient energy recovery
- Fully separate air streams in energy recovery
- Clean supply air at all times, as difficult-toclean air ducts are not required



The zone-based control concept enables need-based ventilation, heating and cooling of indoor areas used for various purposes.



# Competent and reliable.

Right from the planning stage, our specialists get to grips with your system's unique requirements profile. Drawing on their expertise and years of experience, they bring together the best possible units and components from across the Hoval product ranges to create your tailor-made indoor climate system. Energy efficient and cost effective, easy to operate, environmentally friendly, easy to service and good for your staff.

## You can rely on Hoval – over the entire lifecycle of our products

- Ready-to-connect systems with pre-defined hydraulic and electric connection points for hassle-free planning
- Compact and simple function units with easy, clearly defined operating modes for smooth integration in any building
- Patented control algorithms with our specialists' expertise for energy-efficient operation
- Safety guarantee with CE certification
- Reliable, durable operation and hassle-free maintenance during operating times due to units that can be deactivated individually
- Independent unit response to alarm messages with alarm notification via e-mail
- Local contact for guaranteed close cooperation and immediate assistance at all times
- One contact person for the entire system



## RoofVent® supply and extract air handling units

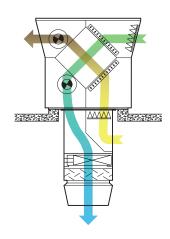
# Ventilation, heating and cooling of high spaces with energy recovery.

There is more than 45 years of climate technology experience in the new RoofVent® generation. This experience has allowed us to see what an environmentally compatible and easy-to-use indoor climate system looks like. The units in the RoofVent® product range control the supply of fresh air and the removal of extract air through the roof – all while guaranteeing maximum energy efficiency. This economical and ecological indoor climate solution is perfect for use in combination with



# RoofVent® supply and extract air handling units – it doesn't get more efficient than this

- Huge amount of flexibility and customised applications due to diverse product variants with optional equipment
- Heat recovery rate of up to 86% with the Hoval high-performance plate heat exchanger
- Suitable for combination with reversible heat pumps with a heating and cooling capacity of 30 kilowatts – can be expanded to 60 kilowatts
- Reduced investment costs, as an equipment room and water supply network are not required
- Easily extendable with additional units
- Connection point for the entire electrical system on the below-roof unit – the electrical supply for the roof unit is integrated and tested at the factory
- Hoval HK-Select planning tool with all technical data for the quick and easy design of the RoofVent® units
- Efficient air distribution with the integrated Air-Injector – reduced heat loss and no pressure drops in ducts



| Technical data           |       |
|--------------------------|-------|
| Air flow rate            | m³/h  |
| Heat output              | kW    |
| Cooling capacity (total) | kW    |
| Operating distance       | m x m |
| Weight                   | kg    |











#### Supply and extract air handling units with efficient air distribution

#### RoofVent® RP

Heating and cooling with decentralised heat pump

#### RoofVent® RG

Heating with gas-fired heat generation

#### RoofVent® RH

Heating with central heat generation

#### RoofVent® RC

Heating and cooling with central heat and cold generation in the 2-pipe system

#### RoofVent® RHC

Heating and cooling with central heat and cold generation in the 4-pipe system

#### Ventilation

- Fresh air supply
- Extract air removal
- Filters fresh air, recirculated air and extract air
- Air distribution with Air-Injector
- Recirculation operation

#### Ventilation

- Fresh air supply
- Extract air removal
- Filters fresh air, recirculated air and extract air
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#### Ventilation

- Fresh air supply
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#### Ventilation

- Fresh air supplyExtract air removal
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- extract air
  Air distribution with
  Air-Injector
- Recirculation operation

#### Ventilation

- Fresh air supply
- Extract air removal
- Filters fresh air, recirculated air and extract air
- Air distribution with Air-Injector
- Recirculation operation

#### Heating

- With heat pump
- Supplementary heater with electric heating coil (option)
- Supplementary heater with hot water (option)

#### Heating

With condensing gas boiler

#### Heating

With connection to boiler system

#### Heating

With connection to boiler system

#### Heating

With connection to boiler system

#### Cooling

- Free cooling
- With heat pump

#### Cooling

Free cooling

#### Cooling

■ Free cooling

#### Cooling

- Free cooling
- With connection to water chiller

#### Cooling

- Free cooling
- With connection to water chiller

| Energy recov | /ery     | Energy recovery | Energy i | Energy recovery Energy recovery |          | overy     | Energy recovery |           |
|--------------|----------|-----------------|----------|---------------------------------|----------|-----------|-----------------|-----------|
| RP-6         | RP-9     | RG-9            | RH       | -6 RH-9                         | RC-6     | RC-9      | RHC-6           | RHC-9     |
| 5500         | 8000     | 8000            | 55       | 0008 000                        | 5500     | 8000      | 5500            | 8000      |
| up to 39     | up to 53 | up to 70        | up to    | 78 up to 139                    | up to 78 | up to 139 | up to 78        | up to 139 |
| up to 30     | up to 60 | -               |          |                                 | up to 52 | up to 98  | up to 52        | up to 98  |
| 22 x 22      | 28 x 28  | 28 x 28         | 22 x     | 22 28 x 28                      | 22 x 22  | 28 x 28   | 22 x 22         | 28 x 28   |
| 889          | 1151     | 1251            | 8        | 1104                            | 882      | 1171      | 919             | 1244      |

## TopVent® recirculation and supply air units

Cost-effective solution for heating and cooling high spaces with supply air, recirculation or mixed air.

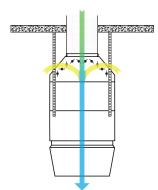
From large halls and high spaces to high-bay warehouses and supermarkets, the extensive model range in the TopVent® supply air and recirculation unit series caters to even the most diverse requirements and individual comfort expectations. The combination of decentralised and central heat and cold generation and the decentralised ventilation unit guarantees maximum sustainability in both the medium and long term.

Supply air and recirculation units in different output levels guarantee efficient air distribution via the patented Air-Injector vortex air distributor. Depending on the difference in temperature between the hall air and the air being blown in, the Air-Injector continuously and automatically adjusts the blowing angle and ensures an optimum flow stability.



# The future of indoor climate systems: cost efficient, flexible and environmentally friendly

- Maximum flexibility for all types of halls and hall usages with its modular and scalable system building block design with controller TopTronic®C (heat generation, recirculation air heating and cooling and zone-based control)
- Cost-effective supplement to the RoofVent® supply and extract air handling systems if there is a temporary increase in demand for heat or cooling capacity
- Air duct-free systems for easy assembly and low energy consumption
- Different coil types and accessories for tailor-made solutions
- Air curtains of different sizes and designs to protect entrance areas against the cold
- Control of up to ten units with the EasyTronic EC controller
- All supply air units can easily be adapted for operation with recirculated or mixed air
- All supply air units are available in two sizes, each fitted with a continuously adjustable fan and heating/cooling coil in different output levels for tailor-made solutions
- Hoval HK-Select planning tool with all technical data for the quick and easy design of the TopVent® units
- Efficient air distribution with the integrated Air-Injector – reduced heat loss and no pressure drops in ducts



| Technical data           |       |
|--------------------------|-------|
| Air flow rate            | m³/h  |
| Heat output              | kW    |
| Cooling capacity (total) | kW    |
| Operating distance       | m x m |
| Weight                   | kg    |
|                          |       |









#### Recirculation units with efficient air distribution

#### TopVent® TP

Heating and cooling with decentralised heat pump

#### TopVent® TH

Heating with central heat generation

#### TopVent® TC

Heating and cooling with central heat and cold generation in the 2-pipe system

#### TopVent® THC

Heating and cooling with central heat and cold generation in the 4-pipe system

#### Ventilation

- Recirculation operation
- Air distribution with Air-Injector
- Air filtration (option)

#### ■ Ventilation

- Recirculation operation
- Air distribution with Air-Injector
- Outlet nozzle (option)
- Air filtration (option)

#### Ventilation

- Recirculation operation
- Air distribution with Air-Injector
- Air filtration (option)

#### Ventilation

- Recirculation operation
- Air distribution with Air-Injector
- Air filtration (option)

#### Heating

- With heat pump
- Supplementary heater with electric heating coil (option)
- Supplementary heater with hot water (option)

#### Heating

■ With connection to boiler system

#### Heating

■ With connection to boiler system

#### Heating

■ With connection to boiler system

#### Cooling

■ With heat pump

■ With connection to water chiller

#### Cooling

■ With connection to water chiller

| TP-6     | TP-9     | TH-6     | TH-9      | TC-6     | TC-9      | THC-6    | THC-9     |
|----------|----------|----------|-----------|----------|-----------|----------|-----------|
| 6000     | 9000     | 6000     | 9000      | 6000     | 9000      | 6000     | 9000      |
| up to 39 | up to 50 | up to 76 | up to 118 | up to 76 | up to 141 | up to 76 | up to 118 |
| up to 28 | up to 56 | -        | -         | up to 44 | up to 87  | up to 44 | up to 87  |
| 23 x 23  | 30 x 30  | 23 x 23  | 30 x 30   | 23 x 23  | 30 x 30   | 23 x 23  | 30 x 30   |
| 237      | 281      | 111      | 166       | 216      | 276       | 269      | 340       |





#### **Recirculation units**

#### TopVent® TW Air curtain

with central heat generation

#### TopVent® TV

Heating with central heat generation

#### Ventilation

- Recirculation operationAir distribution via outlet nozzle

#### Ventilation

- Recirculation operation
- Air distribution via air outlet louvre

#### Heating

■ With connection to boiler system

#### Heating

■ With connection to boiler system

| Technical data           |       |
|--------------------------|-------|
| Air flow rate            | m³/h  |
| Heat output              | kW    |
| Cooling capacity (total) | kW    |
| Operating distance       | m x m |
| Weight                   | kg    |

| TW-2     | TW-3         | TW-5     | TV-2     | TV-4     | TV-5     |
|----------|--------------|----------|----------|----------|----------|
| 1850     | 3100         | 4400     | 2100     | 4850     | 5700     |
| up to 11 | up to 20     | up to 29 | up to 13 | up to 30 | up to 45 |
| -        | -            | -        | -        | -        | -        |
| Door I   | height up to | 3.7 m    | 7 x 7    | 10 x 10  | 12 x 12  |
| 23       | 31           | 39       | 16       | 23       | 24       |







#### Supply air units with efficient air distribution

#### TopVent® MH

Heating with central heat generation

#### TopVent® MC

Heating and cooling with central heat and cold generation in the 2-pipe system

#### TopVent® MHC

Heating and cooling with central heat and cold generation in the 4-pipe system

#### Ventilation

- Fresh air supply (duct connection)
- Mixed air operation
- Recirculation operation
- Air distribution with Air-Injector
- Air filtration

#### Ventilation

- Fresh air supply (duct connection)
- Mixed air operation
- Recirculation operation
- Air distribution with Air-Injector
- Air filtration

#### Ventilation

- Fresh air supply (duct connection)
- Mixed air operation
- Recirculation operation
- Air distribution with Air-Injector
- Air filtration

#### Heating

■ With connection to boiler system

#### Heating

■ With connection to boiler system

#### Heating

■ With connection to boiler system

#### Cooling

■ Free cooling

#### Cooling

- Free cooling
- With connection to water chiller

#### Cooling

- Free cooling
- With connection to water chiller

| MH-6     | MH-9      | MC-6     | MC-9      | MHC-6    | MHC-9     |
|----------|-----------|----------|-----------|----------|-----------|
| 6000     | 9000      | 6000     | 9000      | 6000     | 9000      |
| up to 78 | up to 121 | up to 78 | up to 145 | up to 78 | up to 121 |
| -        | -         | up to 34 | up to 68  | up to 34 | up to 68  |
| 23 x 23  | 30 x 30   | 23 x 23  | 30 x 30   | 23 x 23  | 30 x 30   |
| 172      | 228       | 266      | 334       | 305      | 399       |

## TopVent® recirculation and supply air units

# Roof units for heating and cooling high spaces with supply air, recirculation or mixed air.

From large halls and high spaces to high-bay warehouses and supermarkets, the extensive model range in the TopVent® supply air and recirculation unit series caters to even the most diverse requirements and individual comfort expectations. The combination of decentralised and central heat and cold generation and the decentralised ventilation unit guarantees maximum sustainability in both the medium and long term.

3 supply air and recirculation units each in different output levels guarantee efficient air distribution via the patented Air-Injector vortex air distributor. Depending on the difference in temperature between the hall air and the air being blown in, the Air-Injector continuously and automatically adjusts the blowing angle and ensures an optimum flow stability.

# Hoval

# The future of indoor climate systems: cost efficient, flexible and environmentally friendly

- Maximum flexibility for all types of halls and hall usages with its modular and scalable system building block design (heat generation, recirculation air heating and cooling and zone-based control)
- Cost-effective supplement to the RoofVent® supply and extract air handling systems if there is a temporary increase in demand for heat and/or cooling capacity
- Air duct-free systems for easy assembly and low energy consumption
- Different coil types and accessories for tailor-made solutions
- Control of up to ten units with the EasyTronic EC controller
- All supply air units are available in two sizes, each fitted with a continuously adjustable fan and heating/cooling coil in different output levels for tailor-made solutions
- Optimised control of the demand-based fresh air rate reduces the heating and cooling power that must be provided to the unit.
- Maintenance possible from the roof, therefore no interference with operations in the hall.
- Little space is required in the hall, as only the air distribution has to be taken into account there.
- Hoval HK-Select planning tool with all technical data for the quick and easy design of the TopVent® units
- Efficient air distribution with the integrated
   Air-Injector reduced heat loss and no pressure drops in ducts

| Technical data           |       |
|--------------------------|-------|
| Air flow rate            | m³/h  |
| Heat output              | kW    |
| Cooling capacity (total) | kW    |
| Operating distance       | m x m |
| Weight                   | kg    |













|      |              | 1 . 4  |           | 141          | 4         | 4 . 4      |
|------|--------------|--------|-----------|--------------|-----------|------------|
| ROOI | fair recircu | Iation | TIDITE WI | ITH ATTICION | t air die | rriniitian |
| 1100 | an recircu   | ιαιισι | uiiitə wi |              | t an uno  | uibuuoii   |

#### Roof air supply units with efficient air distribution

#### TopVent® CH Heating with central heat generation in the 2-pipe system

#### TopVent® CC Heating and cooling with central heat and cold generation in the 2-pipe system

#### TopVent® CHC Heating and cooling with central heat and cold generation in the 4-pipe system

#### TopVent® SH Heating with central heat generation in the 2-pipe system

TopVent® SC Heating and cooling with central heat and cold generation in the 2-pipe system

TopVent® SHC Heating and cooling with central heat and cold generation in the 4-pipe system

#### Ventilation

- Recirculation operation
- Air distribution with Air-Injector
- Outlet nozzle (Option)
- Air filtration (Option)

#### Ventilation

- Recirculation operation
- Air distribution with Air-Injector
- Air filtration (Option)

#### Ventilation

- Recirculation
- operation Air distribution with Air-Injector
- Air filtration (Option)

#### Ventilation

- Recirculation operation
- Supply air operating mode
- Air distribution with Air-Injector
- Outlet nozzle (Option)
- Air filtration (Option)

#### Ventilation

- Recirculation operation
- Supply air operating mode
- Air distribution with Air-Injector
- Air filtration (Option)

#### Ventilation

- Recirculation operation
- Supply operating air mode
- Air distribution with Air-Injector
- Air filtration (Option)

#### Heating

■ With connection to boiler system

#### Cooling

■ With connection to water chille

#### Cooling

With connection to water chille

#### Cooling

■ Free cooling

#### Cooling

■ Free cooling

■ With connection to water chiller

#### Cooling

- Free cooling
- With connection to water chiller

| CH-6     | CH-9      | CC-6     | CC-9      | CHC-6    | CHC-9     | SH-6     | SH-9      | SC-6     | SC-9      | SHC-6    | SHC-9     |
|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|
| 6000     | 9000      | 6000     | 9000      | 6000     | 9000      | 6000     | 9000      | 6000     | 9000      | 6000     | 9000      |
| up to 76 | up to 118 | up to 76 | up to 141 | up to 76 | up to 118 | up to 78 | up to 121 | up to 78 | up to 145 | up to 78 | up to 121 |
| -        | -         | up to 44 | up to 87  | up to 44 | up to 87  | -        | -         | up to 34 | up to 68  | up to 34 | up to 68  |
| 23 x 23  | 31 x 31   |
| 616      | 719       | 647      | 843       | 684      | 898       | 661      | 846       | 692      | 898       | 729      | 953       |

## TopVent® gas

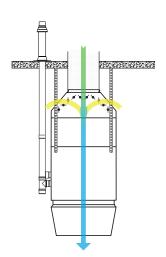
## Gas-fired recirculation and supply air units. Efficient heating with recirculated, supply or mixed air.

In TopVent® gas units, heat is generated via a decentralised, gas-fired heat exchanger. The modulating premix burners used keep emissions to a minimum, guaranteeing cost effectiveness and environmental efficiency. The systems are delivered ready to install with a suspension set and exhaust accessories.



#### Generates heat exactly where it is needed – superior technology for decentralised heating

- Heat is generated exactly where it is needed and is guided directly into the hall without any losses. No pipes or heat loss from the heat generator to the heat consumer
- Reduced investment and running costs, as a boiler room, fuel storage room and hot water supply network are not required for the gas-fired system
- Room air-independent supply supply air is injected from outside
- Broad model range permits planning to size
   precisely attuned to the room circumstances and specific requirements
- TempTronic MTC cost-effective basic controller for up to 8 TopVent GV units
- Air distribution is continuously adjusted with the integrated Air-Injector



| Technical data     |       |
|--------------------|-------|
| Air flow rate      | m³/h  |
| Heat output        | kW    |
| Operating distance | m x m |
| Weight             | kg    |
|                    |       |



| Gas-fired recirculation and supply air units with efficient air distribution  |            |   |              |  |         |  |
|---|------------|---|--------------|--|---------|--|
| TopVent® TG<br>Recirculation unit<br>with efficient air dis   | stribution | TopVent <sup>®</sup> MG<br>Supply air unit<br>with efficient air  | distribution | TopVent® GV<br>Recirculation un  | iit     |  |
| Ventilation ■ Recirculation operation ■ Air distribution with Air-Injector ■ Air filtration (option) ■ Outlet nozzle (option) |            | Ventilation  Fresh air supply (duct connection)  Mixed air operation  Recirculation operation  Air distribution with Air-Injector  Air filtration |              | Ventilation ■ Recirculation operation ■ Air distribution via air outlet louvre |         |  |
| Heating ■ With gas-fired heat exchanger   |            | Heating ■ With gas-fired heat exchanger   |              | Heating ■ With gas-fired heat exchanger  |         |  |
| TG-6  | TG-9       | MG-6  | MG-9         | GV-3   | GV-5    |  |
| 7000  | 11 000     | 7000  | 11 000       | 4200   | 8500    |  |
| 30  | 60         | 30  | 60           | 30   | 50      |  |
| 28 x 28   | 31 x 31    | 28 x 28   | 31 x 31      | 12 x 12  | 16 x 16 |  |

## **ProcessVent compact units**

Ventilation, heating and cooling of production halls with highly efficient energy recovery from process air.

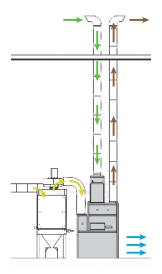
ProcessVent units in combination with an extract air purification plant form a single efficient universal system with outstanding emission levels and heating cost savings of up to 98%. The compact units are deployed in halls with enclosed machine tools or welding plants and are positioned right next to machine groups.

# Clear the air and benefit from a healthy indoor climate and reduced operating costs

- Energy recovery from (clean) process air via an oil-tight plate heat exchanger ensures significantly reduced heat energy costs.
- plants and are positioned right next to machine groups.

   Ecological! Even vapours which are not captured by the extract air purification plant condense in the oil-tight plate heat exchanger of the Process-Vent units. Cutting fluid can therefore be recovered or disposed of in an environmentally responsible manner.
  - Choice of a heating/cooling coil for supplemental heating or cooling of the fresh air, or in recirculation operation
  - ProcessVent units use the integrated control to work both in conjunction with the extract air purification plant or autonomously. This means that each unit can be tailored to each operating condition.
  - Complies with the legal requirements for energyefficient, environmentally friendly production methods and healthy working conditions
  - Possibility of an investment subsidy through relevant subsidy programmes, including subsidies for cross-sectional technologies or energy recovery and waste heat utilisation measures





| Technical data           |       |
|--------------------------|-------|
| Air flow rate            | m³/h  |
| Heat output              | kW    |
| Cooling capacity (total) | kW    |
| Operating distance       | m x m |
| Weight                   | kg    |



#### Compact units with energy recovery from process air

#### **ProcessVent PV**

Compact unit for ventilating with energy recovery from process air

#### ProcessVent PVH

Compact unit for ventilating and heating with energy recovery from process air

#### **ProcessVent PVC**

Compact unit for ventilating, heating and cooling with energy recovery from process air

#### Ventilation

- Fresh air supply
- Extract air removal (air conveyance via the extract air purification plant)
- Recirculation operation
- Air filtration

#### Ventilation

- Fresh air supply
- Extract air removal (air conveyance via the extract air purification plant)
- Recirculation operation
- Air filtration

#### Ventilation

- Fresh air supply
- Extract air removal

   (air conveyance via the extract air purification plant)
- Recirculation operation
- Air filtration

#### Heating

With connection to boiler system

#### Heating

 With connection to boiler system

#### Cooling

■ With connection to water chiller

#### Energy recovery from process air

| PV-10 | PVH-10    | PVC-10    |
|-------|-----------|-----------|
| 10000 | 10000     | 10000     |
| -     | up to 234 | up to 256 |
| -     | -         | up to 118 |
| -     | -         | -         |
| 1657  | 1699      | 1754      |

## Simply change the world

#### Hoval references.

Hoval's sophisticated air and climate solutions are ensuring the supply of healthy, fresh air and pleasant heat around the world – in distant China and high up on our own mountain peaks. Discover the world of Hoval's indoor climate systems.

Join us on a journey across the globe and discover more about our technologically superior indoor climate systems::

- At long-established tool, mould and fixture manufacturer Veith in Öhringen,
   Baden-Württemberg, Germany
- In the "green building" at the Pannonian Wood Competence Center in Virovitica, Croatia
- At Italian plastic caps producer Invat in Ovada, Piedmont, Italy

## Expansion of production at metal processing company Veith

Globally operational and steeped in tradition, Alfred Konrad Veith GmbH & Co. KG's production operations are spread across two sites with a total of 200 employees and over 7,000 m² of production space. The company has stood for premium products for over 100 years, and Veith's passion for quality and precision is equally reflected in its choice of ventilation and heating solution.

- 5 RoofVent® RH-9 units ventilate and heat the production hall for stamping parts and the tool shop
- Hoval TopTronic® C controls energy-efficient heating and ventilation
- Overnight cooling with fresh air preserves resources



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"The ventilation is barely perceptible, but the climatic conditions in the hall are always excellent."

> Nana Filipović Pannonian Wood Competence Center

## Competence centre housed in "green building"

The largest project to be backed by the European structural and investment funds to date, construction of the "green building" at the Pannonian Wood Competence Center in the Croatian city of Virovitica was completed in 2016. The innovation and development centre supports wood processing companies and was designed according to "green building" principles. Hoval's decentralised indoor climate system serves to perfectly extend the centre's sustainability in terms of heating and ventilation

- 2 RoofVent® RH
- 2 TopVent® TH



#### Invat Srl in Ovada, Piedmont, Italy

Invat Srl has been producing a range of products including plastic caps and PET bottles for cooking oils and chemicals for over 50 years. With its own Research and Development department, the company produces safe and easy-to-use products. Exceptional quality, affordable prices and first-class customer service are also integral to the company's philosophy. Invat relies on Hoval for the ventilation and heating of its production hall for plastic caps.

- 3 RoofVent® RC-9
- 6 TopVent® TC-9
- 3 TopVent® TC-6
- Hoval TopTronic® C control for energyefficient heating and ventilation



## All good things come from above

## Indoor climate systems in use.

Whatever your requirements, we will make sure that you get the very best air quality – in factory and production halls, logistics centres, airplane hangars, maintenance hangars, shipyards, shopping centres, building centres, sports facilities, swimming pools, trade fair halls, multi-purpose halls, car showrooms, and wherever else you need it.

















## Hoval quality. You can count on us.



As a specialist in heating and climate technology, Hoval is your experienced partner for system solutions. For example, you can heat water with the sun's energy and your rooms with oil, gas, wood or a heat pump. Hoval ties together the various technologies and also integrates room ventilation into the system. So you can save energy while looking after the environment and your costs - and still enjoy the same level of comfort.

Hoval is one of the leading international companies for indoor climate solutions. More than 75 years of experience continuously motivate us to design innovative system solutions. We manufacture complete systems for heating, cooling and ventilation to more than 50 countries.

We take our responsibility for the environment seriously. Energy efficiency is at the heart of the heating and ventilation systems we design and develop.

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## Responsibility for energy and environment

Your Hoval partner

